

30122910

Ship Sept 15/

Work Order ID 136056

136056

Page 1

August 27, 2015 1:37:58 PM

Item ID: D350-607-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/4/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *SA*

Date: 20150827

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

DSI9709

A

Self label

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD350-607-043 CHG006

MCS 1509.11

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

*Shp 15/9/14*DAS
26
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
↓			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Work Order ID 136056

136056

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Item ID: D350-607-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)
 Start Date: 8/27/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/4/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC4- 100% Inspect kits for completeness	0.00							
150									
QC	Memo	0.00							DAS 8 9-89
Quality Control									SEP 14 2015
160	Packaging	0.00							
160									
Packaging	Memo	0.00							DAS 8 9-89
Packaging	Identify and pack for shipping as per PPP D350-607-043 Location: _____								SEP 14 2015
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									MLC SEP 14 2015

Handwritten signature and date: 15-9-14

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			

Picklist Print

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Page 1

Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E as Per DSI9318 06-01-24 JLM
 IPP Rev:F ECN1068 07-12-21 DD verified by:ec IPP rev:G as
 per ecn10-545 DD 10.04.19 verified by:EC IPP REV:H 12.07.24 AS
 PER ECN 12-603 DD VERF:EC IPP REV:I 13.08.07 UPDATED
 BOM DD VERF:JLM IPP REV:J 15.01.06 AS PER
 DSI9709REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2728-3	DAS 8 9-89	Manufactured	Yes			110	Each	0.0000	0	0			
---------	------------------	--------------	-----	--	--	-----	------	--------	---	---	--	--	--

D2728-3

Dart Logo Label Large

AN4-15A		Purchased	No			140	Each	196.0000	4	4		DAS 27 9-89	DAS 26 9-89
---------	--	-----------	----	--	--	-----	------	----------	---	---	--	-------------------	-------------------

AN4-15A

Bolt

DAS
8
9-89

Location

Loc Qty

Loc Code

GA

40

120449

40

ST343

156

m132551

156

D350-607-241

Manufactured No

140

Each

5.0000

1

1

D350-607-241

AS350/355 Basket Mounting System

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

PKG12

5

130352

3

133349

2

DAS
8
9-89

SEP 14 2015

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

D2022-101

Manufactured No

110

Each

158.0000

5

5

D2022-101

Spacer

all 12/09/09

Location

Loc Qty

Loc Code

ST001

68

107903

68

x5

ST012a

90

132703

90

D2221

Manufactured No

110

Each

0.0000

1

1

D2221

Basket Base Assembly

3136057 (k) all 12/09/09

D2258-200

Manufactured No

110

Each

16.0000

1

1

D2258-200

Weight Placard 200lb

all 12/09/09

Location

Loc Qty

Loc Code

ST005

16

113292

5

98342

8

99657

3

x1

D2332-041

Manufactured No

110

Each

14.0000

1

1

D2332-041

Lid Prop Assembly 6.69"

all 12/09/09

Location

Loc Qty

Loc Code

FG

2

132567

1

89226

1

ST367

12

132567

2

134190

10

x1

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Page 3

Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

D2530

Manufactured No

110

Each

3.0000

1

1

D2530

Handle Weldment

**

all 15/09/09

Location

Loc Qty

Loc Code

ST379

3

115580

3

D2535

Manufactured No

110

Each

62.0000

2

2

D2535

Spring

**

all 15/09/09

Location

Loc Qty

Loc Code

ST007

1

124521

1

ST008

61

131996

11

134782

50

D2537

Manufactured No

110

Each

52.0000

2

2

D2537

Bushing

**

all 15/09/09

Location

Loc Qty

Loc Code

ST008

52

113174

2

123463

9

131896

1

132664

20

134935

20

Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

D2931	Manufactured	No	110	Each	1,717.000	2	2
-------	--------------	----	-----	------	-----------	---	---

D2931

Bumper

ll 12/09/09

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST013	94	
-------	----	--

86435	94	
------------------	----	--

ST025A	1623	
--------	------	--

86435	1623	
-------	------	--

✓2

D2989-041	Manufactured	No	110	Each	0.0000	1	1
-----------	--------------	----	-----	------	--------	---	---

D2989-041

Basket Lid

13136058 CK/ll 12/09/09

D2989-043	Manufactured	No	110	Each	0.0000	1	1
-----------	--------------	----	-----	------	--------	---	---

D2989-043

Basket Lid Aft

13136059 CK/ll 12/09/09

AN3-16A	Purchased	No	110	Each	97.0000	2	2
---------	-----------	----	-----	------	---------	---	---

AN3-16A

Bolt

ll 12/09/09

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

GA	45	
----	----	--

117441	45	
--------	----	--

ST348	52	
-------	----	--

M132189	2	
---------	---	--

<u>M133011</u>	50	
----------------	----	--

✓2

AN4-13A	Purchased	No	110	Each	299.0000	2	2
---------	-----------	----	-----	------	----------	---	---

AN4-13A

Bolt

ll 12/09/09

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	20	
----	----	--

122808	20	
--------	----	--

ST344	279	
-------	-----	--

<u>m132551</u>	279	
----------------	-----	--

✓2

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Picklist Print

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Page 5

Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

AN4-22A

Purchased

No

110

Each

195.0000

7

7

AN4-22A

Bolt

ll 12/08/09

Location

Loc Qty

Loc Code

GA	50	
116419	50	
ST342	145	
123348	100	
<u>m128403</u>	45	

x7

AN5-17A

Purchased

No

110

Each

98.0000

4

4

AN5-17A

Bolt

ll 12/08/09

Location

Loc Qty

Loc Code

GA	36	
117872	36	
ST299A	50	
m132317	50	
ST337	12	
<u>125388</u>	12	

x1

MS20600-AD4W3

Purchased

No

110

Each

574.0000

2

2

MS20600-AD4W3

Cherry Rivets

ll 12/08/09

Location

Loc Qty

Loc Code

GA	216	
m129795	216	
ST309	274	
<u>m132680</u>	274	
WA003	84	
m130018	84	

x2

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Shop Packet Print

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Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

2,652.000

14

14

NAS1149D0463.J

WASHER

all 12/09/09

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

1611

M129682

86

M130799

371

M132035

1029

M132317

125

X14

NAS1149D0416J

Purchased

No

110

Each

4,678.000

2

2

NAS1149D0416.J

WASHER

all 12/09/09

Location

Loc Qty

Loc Code

GA

374

m131511

374

ST270

4304

~~m131511~~

4304

X2

Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,029.000

4

4

NAS1149D0563J

Washer

**

lll 15109109

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

53

m125807

53

ST260a

801

m130799

63

m132035

55

m132256

83

m132677

600

ST269

156

m128257

156

ST271

19

m131026

19

x 4

DAS
27
9-89

DAS
26
9-89

NAS1149DN832J

Purchased

No

110

Each

1,660.000

2

2

NAS1149DN832J

Washer

**

lll 15109109

Location

Loc Qty

Loc Code

CA

84

M129499

84

MF4

185

M129541

185

ST260a

1391

M131697

1391

x 7

NAS1515H4

Purchased

No

110

Each

110.0000

2

2

NAS1515H4

Washer

**

lll 15109109

Location

Loc Qty

Loc Code

ST266

110

m129499

110

M132767

x 2

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Shop Packet Print

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Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

AN970-4	Purchased	No	110	Each	103.0000	4	4	
AN970-4								
Washer								

**

all 15/09/06

Location

Loc Qty

Loc Code

ST329

103

m129521

103

MS21042L3

Purchased

No

110

Each

1,207.000

2

2

MS21042L3

Nut

**

all 15/09/06

Location

Loc Qty

Loc Code

FP001

384

M130922

384

GA

237

M131317

237

ST305

586

116549

12

126333

49

M128754

2

M132123

17

M132382

2

M132883

19

M132930

485

x2

Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,508.000

9

9

MS21042L 4

Locknut

all 12/09/09

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

124

m127813

124

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

2212

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

2032

x 9

MS21042L5

Purchased

No

110

Each

543.0000

4

4

MS21042L 5

Nut

all 12/09/09

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST260a

349

m132677

349

x 4

ST305

48

m127813

19

m131340

21

m132123

8

Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Purchased

No

140

Each

119.0000

1

AN4-12A

Bolt

DAS
8
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

ST344

109

m131957

109

NAS1149D0463J

Purchased

No

140

Each

2,652.000

10

10

NAS1149D0463.J

WASHER

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

1611

M129682

86

M130799

371

M132035

1029

M132317

125

xlo

DAS
26
27
9-89

SEP 14 2015

ll cslogoc

Picklist Print

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Work Order ID: 136056

136056

Parent Item: D350-607-043

D350-607-043

Parent Item Name: Heli-Utility-Basket™ Long Version Split Lid (Fits LH or RH)

Start Date: 8/27/2015

Required Date: 9/4/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

140

Each

2,508.000

5

5

MS21042L4

Locknut

DAS

27

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

124

m127813

124

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

2212

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

2032

D2324

Manufactured

No

140

Each

31.0000

1

1

D2324

Strut Assy

DAS

27

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

ST367

31

120341

5

130989

16

133356

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DART SERVICE INSTRUCTION
TO AMEND INSTALLATION INSTRUCTIONS D350-607-1 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6
REF CANADIAN STC: SH94-14
REF FAA STC: SR00213NY
REF EASA STC: 10016996

1.0 PURPOSE

It has come to DART's attention that Installation Instructions D350-607-1 Rev. A and Instructions for Continued Airworthiness ICA-D350-607 Rev.6 were issued with incorrect bolt length information. The purpose of this DART Service Instruction (DSI) is to amend the following items:

- 1.1 Figures 2 and 3 of Installation Instructions D350-607-1 Rev. A;
- 1.2 Figures 25-1 and 25-2 of Instructions for Continued Airworthiness ICA-D350-607 Rev. 6
- 1.3 Parts lists of Installation Instructions D350-607-1 Rev. A and Instructions for Continued Airworthiness ICA-D350-607 Rev.6

2.0 CORRECTIONS TO THE FIGURES AND PARTS LISTS

- 2.1 Sheet 2 of this DSI amends Figures 2 of D350-607-1 Rev. A and 25-1 of ICA-D350-607 Rev. 6;
- 2.2 Sheet 3 of this DSI amends Figures 3 of D350-607-1 Rev. A and 25-2 of ICA-D350-607 Rev. 6;
- 2.3 Sheet 4 of this DSI amends the Parts Lists of Installation Instructions D350-607-1 Rev. A (Sections 6.1 and 6.2) and ICA-D350-607 Rev. 6 (Sections 25.27.1 and 25.27.2).

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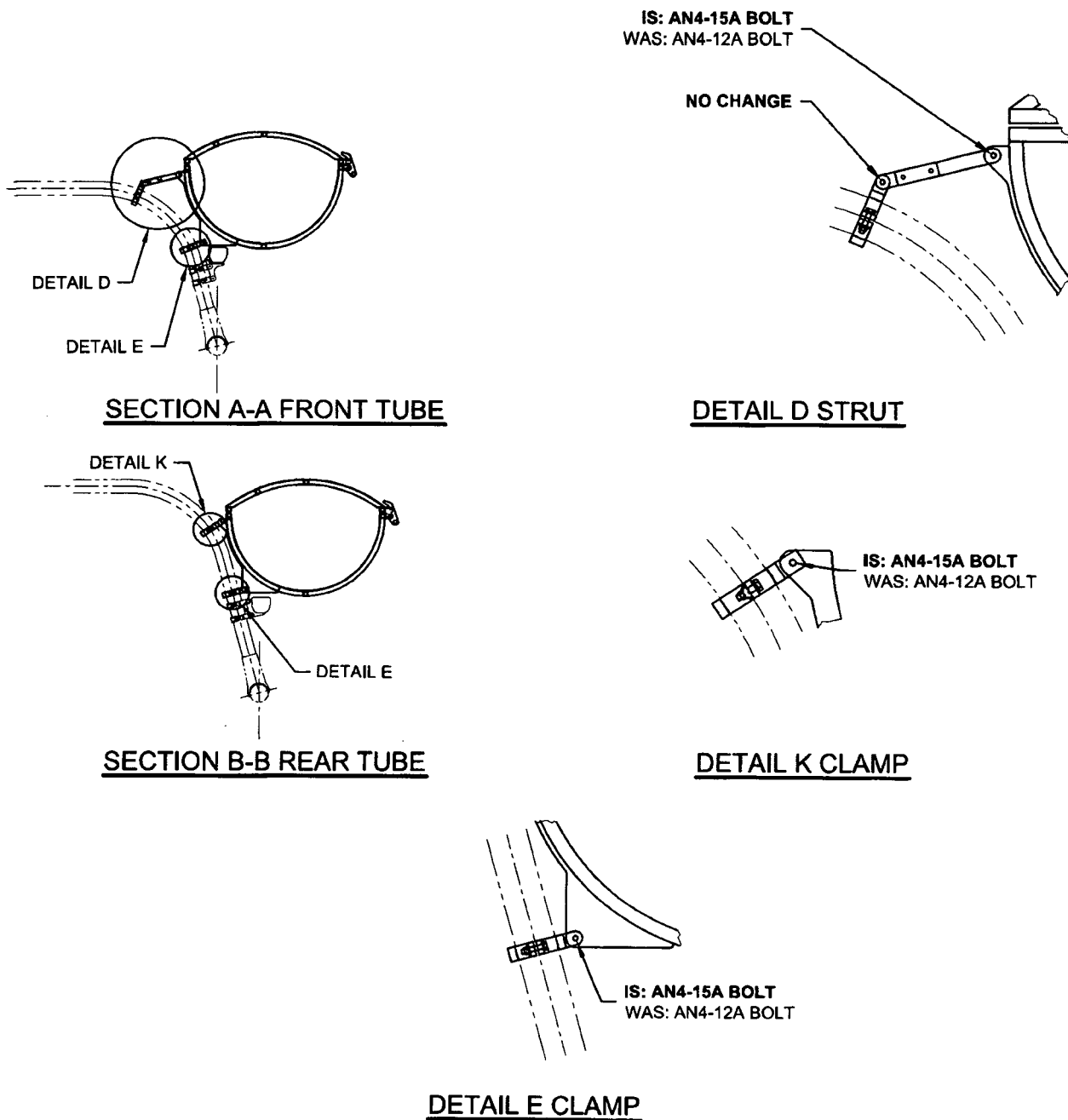
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BY: 
D. SHEPHERD (DE # 02)

DATE: 14.09.25
CERT. NO.: SH94-14
ISSUE NO.: 6

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A	NEW ISSUE	MB	14.09.25
REV.	DESCRIPTION	BY	DATE
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MFG. APPR.	N/A	DSI 9709	SHEET 1 OF 4
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**FIGURE 1: CHANGES TO FIGURE 2 OF D350-607-1 REV. A
AND FIGURE 25-1 OF ICA-D350-607 REV. 6**

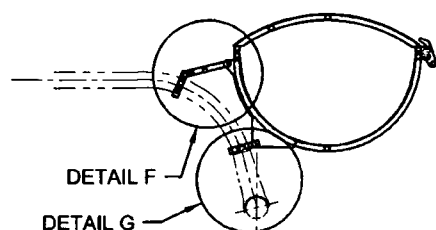
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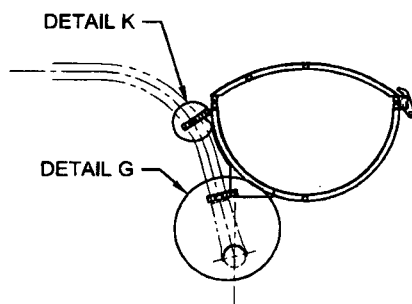
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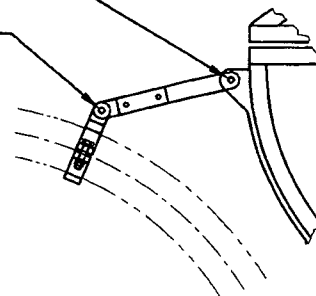
SECTION A-A FRONT TUBE



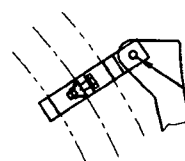
SECTION B-B REAR TUBE

IS: AN4-15A BOLT
WAS: AN4-12A BOLT

NO CHANGE

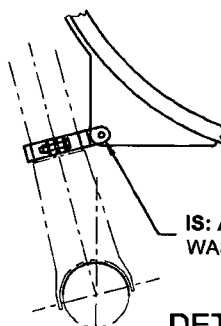


DETAIL F STRUT



IS: AN4-15A BOLT
WAS: AN4-12A BOLT

DETAIL K CLAMP



IS: AN4-15A BOLT
WAS: AN4-12A BOLT

DETAIL G CLAMP

**FIGURE 2: CHANGES TO FIGURE 3 OF D350-607-1 REV. A
AND FIGURE 25-2 OF ICA-D350-607 REV. 6**

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BY: *[Signature]*
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3.0 CORRECTIONS TO THE PARTS LISTS

IS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

WAS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
 25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

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 DAO # 01-O-01

APPROVED

BY: *[Signature]*
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6.0 PARTS LIST

6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)

3.0 CORRECTIONS TO THE PARTS LISTS

IS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

WAS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

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DAO # 01-O-01

APPROVED
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